

TERMINATION POST DRILLING SPECIFICATIONS:

Note: If you are mechanically swaging BOTH ends of your cable assemblies you must drill all your intermediate posts the same as your termination posts.

Terminal Description	Item Number	Drill Specs
1/8" Button Terminal	BT249	5/16"
3/16" Button Terminal	BT358	3/8"
1/8" Lock T Hand Swage Terminal	LTHS249	*1/4 "
1/8" Lock T Machine Swage Terminal	LTMS249	1/4"
1/8" Hand Swage Tensioning Terminal	HSTT249	*5/16"
3/16" Hand Swage Tensioning Terminal	HSTT358	*3/8"
1/8" Threaded Tensioning Machine Swage	TTMS249	5/16"
3/16" Threaded Tensioning Machine Swage	TTMS358	3/8"
1/8" Button Turnbuckle	BTB249	5/16"
3/16" Button Turnbuckle	BTB358	5/16"
1/8" Versa- Ball Terminal	VBT249	11/16"
3/16" Versa- Ball Terminal	VBT358	11/16"
Anti Bite Shim	ABS25	**3/8"

**Hand Swage Tensioning Terminals are designed to be hand swaged in the field. The advantage being that you do not have to drill such large holes in the intermediate posts. By mechanically swaging one end of the cable assemblies and leaving the bitter end of the cable free, you only have to drill a slightly larger hole than the cable you are running.*

*** Anti Bite Shims are designed to be inserted into the posts where the cable BENDS. This keeps the cables from cutting into the post material. Drill 3/8" X 1" deep on the side that the cable bends on.*

Follow the table below for drill specs on INTERMEDIATE POSTS ONLY when using hand swage terminals on one end.

*INTERMEDIATE POST DRILLING SPECIFICATIONS w/ HAND SWAGE TERMINALS:

Terminal Description	Item Number	Drill Specs
1/8" Hand Swage Tensioning Terminal	HSTT249	9/64"
3/16" Hand Swage Tensioning Terminal	HSTT358	13/64"
1/8" Lock-T Terminal	LTHS249	9/64"
1/8" Hand Swage Turnbuckles	N/A	9/64
3/16" Hand Swage Turnbuckles	N/A	13/64"

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Please follow all instructions for manually swaging the Hand Swage Terminals. Check all after swage dimensions. SCS is not liable for installation procedures/variations that do not follow local code or SCS specifications. SCS recommends spacing cables no more than 3 inches on center for stainless infill. Follow all local codes in your area.